

Contents

Foreword	<i>xi</i>
1 Rudolf Diesel	1
2 Diesel basics	9
Compression ratio	9
Induction	12
Ignition and combustion	13
Two- and four-stroke-cycle	15
Power and torque	18
Fuel efficiency	18
Weight	19
Durability	19
Conventional fuels	20
3 Engine installation	23
Trucks and other motor vehicles	23
Stationary engines	26
Marine engines	30
4 Basic troubleshooting	39
Malfunctions	40
Tests	42
Air inlet system	50
Glow plugs	53
Exhaust backpressure	54
Engine mechanical	54

5 Mechanical fuel systems 61

- Air blast 61
- Early common-rail 61
- Jerk pump system 62
- Inline pumps 63
- Distributor pumps 67
- Delivery valves 74
- Injectors 76
- Timers 79
- Diaphragm controls 81
- Centrifugal governors 81
- Pneumatic governors 85
- Unit injection 87
- Low-pressure system 90
- Fuel filters and water separators 92

6 Electronic management systems 95

- Background 95
- Analog versus digital 100
- Bosch CAN bus 101
- On-board computer 102
- Tools 107
- Troubleshooting 108
- Caterpillar EMS 111
- Ford (International) 7.3L DI power stroke 124
- Detroit Diesel 129

7 Cylinder heads and valves 139

- Combustion chamber types 140
- Valve configuration 144
- Before you begin 147

8 Engine mechanics 177

- Scope of work 177
- Diagnosis 179
- Rigging 179
- Special considerations 181
- Cleaning 188
- Teardown 189
- Lubrication system 189
- Filters 195
- Block casting 204
- Pistons 217
- Connecting rods 226

Crankshafts	233
Camshafts and related parts	237
Harmonic balancers	239
Crankshaft bearings	239
Assembly—major components	241

9 Air systems 255

Air cleaners	255
Construction	255
Turbochargers	258
Applications	261
Construction	262
Variable geometry turbine	271

10 Electrical fundamentals 273

Electrons	273
Circuits	274
Electrical measurements	277
Ohm's law	278
Direct and alternating current	280
Magnetism	283
Electromagnets	284
Voltage sources	285
Generator principles	285
dc motors	289
Storage batteries	292
Switches	294
Solid-state components	299

11 Starting and generating systems 301

Starting aids	302
Wiring	303
Starter circuits	304
Solenoids	318
Starter drives	321
Charging systems	322
Voltage regulation	331
Solid-state regulators	332
Batteries	332

12 Cooling systems 339

Air cooling	339
Liquid cooling	341

13 Greener diesels	359
Brazil	359
U.S. and Europe	361
DIY FAME	363
Straight vegetable oil	363
Dual-fuel engines	365
Conventional fuel	366
Index	373