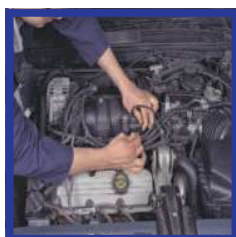


# CONTENTS

Contents.....	iii	Customer Care .....	xiv
Photo Sequences .....	x	Using Service Information.....	xv
Preface .....	xi	Performance Tips.....	xv
About the Book.....	xi	“Go To” Feature .....	xv
New to This Edition.....	xi	Photo Sequences .....	xv
Organization and Goals of This Edition.....	xii	Procedures .....	xv
Acknowledgments.....	xiii	Key Terms .....	xv
About the Author.....	xiii	Summary.....	xv
Features of the Text .....	xiv	Review Questions .....	xv
Objectives .....	xiv	ASE-Style Review Questions .....	xv
The Three Cs.....	xiv	Metric Equivalents .....	xv
Cautions and Warnings .....	xiv	Supplements.....	xvi
Shop Talk.....	xiv	MindTap for Automotive .....	xvi

## SECTION 1 AUTOMOTIVE TECHNOLOGY

1



### CHAPTER 1 Careers in the Automotive Industry 1

Objectives 1 ■ The Automotive Industry 1 ■ Job Classifications 8 ■ Related Career Opportunities 11

■ Training for a Career in Automotive Service 13 ■ ASE Certification 14 ■ Key Terms 16 ■ Summary 16 ■ Review Questions 16

### CHAPTER 2 Workplace Skills 18

Objectives 18 ■ Seeking and Applying for Employment 18 ■ Accepting Employment 24 ■ Working as a Technician 27 ■ Communications 28 ■ Solving Problems and Critical Thinking 29 ■ Professionalism 31 ■ Interpersonal Relationships 32 ■ Key Terms 33 ■ Summary 33 ■ Review Questions 33

### CHAPTER 3 Basic Theories and Math 35

Objectives 35 ■ Matter 35 ■ Energy 37 ■ Volume 40 ■ Force 41 ■ Time 43 ■ Motion 44 ■ Work 46 ■ Waves and Oscillations 50 ■ Light 53 ■ Liquids 54 ■ Gases 56 ■ Heat 57 ■ Chemical Properties 58 ■ Electricity and Electromagnetism 62 ■ Key Terms 64 ■ Summary 64 ■ Review Questions 66

### CHAPTER 4 Automotive Systems 68

Objectives 68 ■ Historical Background 68 ■ Design Evolution 69 ■ Body Shapes 70 ■ The Basic Engine 72 ■ Engine Systems 74 ■ Electrical and Electronic Systems 77 ■ Heating and Air-Conditioning Systems 80 ■ Drivetrain 81 ■ Running Gear 84 ■ Hybrid Vehicles 86 ■ Alternative Fuels 87 ■ Key Terms 87 ■ Summary 87 ■ Review Questions 88

## CHAPTER 5 Hand Tools and Shop Equipment 90

Objectives 90 ■ Measuring Systems 90 ■ Fasteners 91 ■ Measuring Tools 97 ■ Hand Tools 105 ■ Shop Equipment 116 ■ Power Tools 118 ■ Jacks and Lifts 119 ■ Service Information 121 ■ iATN 123 ■ Key Terms 123 ■ Summary 123 ■ Review Questions 124

## CHAPTER 6 Diagnostic Equipment and Special Tools 126

Objectives 126 ■ Engine Repair Tools 126 ■ Electrical/Electronic System Tools 133 ■ Engine Performance Tools 137 ■ Pressure Transducer 139 ■ Transmission and Driveline Tools 144 ■ Suspension and Steering Tools 146 ■ Brake System Tools 149 ■ Heating and Air-Conditioning Tools 153 ■ Key Terms 155 ■ Summary 155 ■ Review Questions 156

## CHAPTER 7 Working Safely in the Shop 159

Objectives 159 ■ Personal Safety 159 ■ Tool and Equipment Safety 162 ■ Work Area Safety 169 ■ Manufacturers' Warnings and Government Regulations 172 ■ Osha 173 ■ Right-to-Know Law 173 ■ Key Terms 175 ■ Summary 175 ■ Review Questions 175

## CHAPTER 8 Preventive Maintenance and Basic Services 177

Objectives 177 ■ Repair Orders 177 ■ Vehicle Identification 180 ■ Preventive Maintenance 181 ■ Basic Services 183 ■ Additional PM Checks 205 ■ Key Terms 206 ■ Summary 206 ■ Review Questions 207

## SECTION 2 ENGINES

209



## CHAPTER 9 Automotive Engine Designs and Diagnosis 209

Objectives 209 ■ Introduction to Engines 209 ■ Engine

Classifications 211 ■ Engine Measurement and Performance 217 ■ Diesel Engines 220 ■ Other Automotive Power Plants 224 ■ Engine Identification 226 ■ Engine Diagnostics 227 ■ Evaluating the Engine's Condition 234 ■ Noise Diagnosis 235 ■ Key Terms 239 ■ Summary 239 ■ Review Questions 240 ■ ASE-Style Review Questions 240

## CHAPTER 10 Engine Disassembly and Cleaning 242

Objectives 242 ■ Removing an Engine 242 ■ Engine Disassembly and Inspection 249 ■ Cleaning Engine Parts 251 ■ Crack Detection 254 ■ In-Vehicle Engine Service 256 ■ Cylinder Head 257 ■ Key Terms 260 ■ Summary 260 ■ Review Questions 260 ■ ASE-Style Review Questions 261

## CHAPTER 11 Lower End Theory and Service 263

Objectives 263 ■ Short Block Disassembly 264 ■ Cylinder Block 267 ■ Cylinder Block Reconditioning 268 ■ Camshafts 272 ■ Crankshaft 277

■ Crankshaft Inspection and Rebuilding 279 ■ Installing Main Bearings and Crankshaft 282 ■ Piston and Piston Rings 285 ■ Installing Pistons and Connecting Rods 289 ■ Inspection of Camshaft and Related Parts 290 ■ Installation of Camshaft and Related Parts 293 ■ Crankshaft and Camshaft Timing 294 ■ Key Terms 296 ■ Summary 296 ■ Review Questions 297 ■ ASE-Style Review Questions 297

## CHAPTER 12 Upper End Theory and Service 299

Objectives 299 ■ Cylinder Head 299 ■ Intake and Exhaust Valves 301 ■ Variable Valve Timing 306 ■ Cylinder Head Disassembly 313 ■ Inspection of the Valve Train 317 ■ Servicing Cylinder Heads 320 ■ Reconditioning Valves 321 ■ Valve Guide Reconditioning 322 ■ Reconditioning Valve Seats 324 ■ Valve Stem Seals 326 ■ Assembling the Cylinder Head 327 ■ Key Terms 329 ■ Summary 329 ■ Review Questions 329 ■ ASE-Style Review Questions 330

## CHAPTER 13 Engine Sealing and Reassembly 332

Objectives 332 ■ Torque Principles 332 ■ Gaskets 334 ■ Specific Engine Gaskets 337 ■ Adhesives, Sealants, and Other Sealing Materials 340 ■ Oil Seals 344 ■ Engine Reassembly 345 ■ Installing the Engine 355 ■ Key Terms 359 ■ Summary 359 ■ Review Questions 360 ■ ASE-Style Review Questions 360

## CHAPTER 14 Lubricating and Cooling Systems 362

Objectives 362 ■ Lubrication System 362  
■ Oil Pump Service 368 ■ Installing the Oil Pump 370

## SECTION 3 ELECTRICITY 401



## CHAPTER 15 Basics of Electrical Systems 401

Objectives 401 ■ Basics of Electricity 401 ■ Electrical Terms 403 ■ Ohm's Law 407  
■ Circuits 410 ■ Circuit

Components 413 ■ Key Terms 423 ■ Summary 423  
■ Review Questions 423 ■ ASE-Style Review Questions 424

## CHAPTER 16 General Electrical System Diagnostics and Service 426

Objectives 426 ■ Electrical Problems 426 ■ Electrical Wiring Diagrams 429 ■ Electrical Testing Tools 431 ■ Using Multimeters 436 ■ Using Lab Scopes 446 ■ Testing Basic Electrical Components 450 ■ Troubleshooting Circuits 453 ■ Testing for Common Problems 457 ■ Connector and Wire Repairs 460 ■ Key Terms 467 ■ Summary 467 ■ Review Questions 468 ■ ASE-Style Review Questions 469

## CHAPTER 17 Batteries: Theory, Diagnosis, and Service 470

Objectives 470 ■ Basic Battery Theory 470 ■ Battery Hardware 472 ■ Battery Ratings 473 ■ Common Types of Batteries 474 ■ Lead-Acid Batteries 475 ■ Servicing and Testing Batteries 479 ■ Jump-Starting 491  
■ Key Terms 492 ■ Summary 492 ■ Review Questions 493 ■ ASE-Style Review Questions 494

## CHAPTER 18 Starting and Motor Systems 495

Objectives 495 ■ Basics of Electromagnetism 495  
■ Starting Motors 498 ■ Starting System 501 ■ Starter Motor Circuit 502 ■ Control Circuit 506 ■ Starting System Testing 507 ■ Starter Motor Service 515 ■ Key Terms 518 ■ Summary 518 ■ Review Questions 518 ■ ASE-Style Review Questions 519

## CHAPTER 19 Charging Systems 521

Objectives 521 ■ Alternating Current Charging Systems 521 ■ AC Generator Operation 526

■ Flushing the System 372 ■ Cooling Systems 372  
■ Cooling System Diagnosis 380 ■ Inspection of Cooling System 381 ■ Testing for Leaks 385 ■ Cooling System Service 389 ■ Key Terms 397 ■ Summary 397 ■ Review Questions 398 ■ ASE-Style Review Questions 399

■ Voltage Regulation 528 ■ New Developments 530  
■ Preliminary Checks 532 ■ General Testing Procedures 536 ■ AC Generator Service 541  
■ Key Terms 541 ■ Summary 541 ■ Review Questions 542 ■ ASE-Style Review Questions 542

## CHAPTER 20 Lighting Systems 544

Objectives 544 ■ Automotive Lamps 544  
■ Headlights 546 ■ Headlight Switches 552 ■ Automatic Light Systems 554 ■ Headlight Service 557 ■ Headlight Replacement 559 ■ Basic Lighting System Diagnosis 563  
■ Rear Exterior Lights 565 ■ Interior Light Assemblies 573  
■ Key Terms 577 ■ Summary 577 ■ Review Questions 578 ■ ASE-Style Review Questions 578

## CHAPTER 21 Instrumentation and Information Displays 580

Objectives 580 ■ Instrument Panels 581 ■ Displays 581  
■ Gauges 583 ■ Electronic Instrument Clusters 586  
■ Basic Information Gauges 587 ■ Indicator and Warning Devices 591 ■ Driver Information Centers 596  
■ Key Terms 598 ■ Summary 598 ■ Review Questions 598 ■ ASE-Style Review Questions 599

## CHAPTER 22 Basics of Electronics and Computer Systems 601

Objectives 601 ■ Capacitors 601 ■ Semiconductors 603  
■ Computer Basics 606 ■ On-Board Diagnostics 615  
■ Multiplexing 616 ■ Protecting Electronic Systems 620  
■ Diagnosing BCMs 621 ■ Testing Electronic Circuits and Components 622 ■ Key Terms 626 ■ Summary 626  
■ Review Questions 627 ■ ASE-Style Review Questions 627

## CHAPTER 23 Electrical Accessories 629

Objectives 629 ■ Windshield Wiper/Washer Systems 629  
■ Horns/Clocks/Cigarette Lighter Systems 636 ■ Blower Motors 638 ■ Cruise (Speed) Control Systems 639  
■ Sound Systems 643 ■ Telematics 647 ■ Navigation Systems 648 ■ Power Lock Systems 649 ■ Power Windows 651 ■ Power Seats 654 ■ Power Mirror System 657 ■ Rear-Window Defrosters and Heated Mirror Systems 658 ■ Other Electronic Equipment 661  
■ Garage Door Opener System 665 ■ Security and Antitheft Devices 665 ■ Key Terms 668 ■ Summary 668  
■ Review Questions 668 ■ ASE-Style Review Questions 669

## SECTION 4 ENGINE PERFORMANCE

671



## CHAPTER 24 Engine Performance Systems 671

Objectives 671 ■ Ignition Systems 672 ■ Fuel System 673 ■ Air Induction System 675 ■ Emission Control Systems 676

■ Engine Control Systems 676 ■ On-Board Diagnostic Systems 679 ■ System Operation 682 ■ OBD II Monitoring Capabilities 682 ■ OBD II Self-Diagnostics 690 ■ MIL 691 ■ Basic Diagnosis of Electronic Engine Control Systems 694 ■ Diagnosing OBD II Systems 695 ■ Diagnosing OBD I Systems 700 ■ Key Terms 702 ■ Summary 702 ■ Review Questions 703 ■ ASE-Style Review Questions 703

## CHAPTER 25 Detailed Diagnosis and Sensors 705

Objectives 705 ■ Using Scan Tool Data 705 ■ Symptom-Based Diagnosis 710 ■ Basic Testing 713 ■ Diagnosis of Computer Voltage Supply and Ground Wires 714 ■ Switches 717 ■ Temperature Sensors 718 ■ Pressure Sensors 721 ■ Mass Airflow (MAF) Sensors 724 ■ Oxygen Sensors (O<sub>2</sub>S) 726 ■ Position Sensors 734 ■ Speed Sensors 737 ■ Position/Speed Sensors 738 ■ Knock Sensor (KS) 741 ■ Computer Outputs and Actuators 742 ■ Testing Actuators 743 ■ Key Terms 746 ■ Summary 746 ■ Review Questions 746 ■ ASE-Style Review Questions 747

## CHAPTER 26 Ignition Systems 749

Objectives 749 ■ Basic Circuitry 750 ■ Ignition Components 752 ■ Spark Plugs 754 ■ Triggering and Switching Devices 758 ■ Engine Position Sensors 758 ■ Distributor Ignition System Operation 760 ■ Electronic Ignition Systems 761 ■ EI System Operation 765 ■ Key Terms 769 ■ Summary 769 ■ Review Questions 770 ■ ASE-Style Review Questions 770

## CHAPTER 27 Ignition System Diagnosis and Service 772

Objectives 772 ■ Misfires 772 ■ General Ignition System Diagnosis 773 ■ Ignition System Inspection 773 ■ No-Start Diagnosis 778 ■ Diagnosing with an Engine Analyzer 780 ■ Diagnosing with a DSO or GMM 788 ■ Ignition Timing 791 ■ Basic Primary Circuit Components 792 ■ Distributor Service 797

■ Secondary Circuit Tests and Service 798 ■ Key Terms 805 ■ Summary 805 ■ Review Questions 805 ■ ASE-Style Review Questions 806

## CHAPTER 28 Gasoline, Diesel, and Other Fuels 808

Objectives 808 ■ Crude Oil 808 ■ Gasoline 811 ■ Basic Gasoline Additives 812 ■ Oxygenates 813 ■ MTBE 814 ■ Gasoline Quality Testing 814 ■ Alternatives to Gasoline 814 ■ Diesel Fuel 821 ■ Diesel Engines 823 ■ Diesel Fuel Injection 825 ■ Diesel Emission Controls 833 ■ Diagnostics 839 ■ Key Terms 841 ■ Summary 842 ■ Review Questions 842 ■ ASE-Style Review Questions 843

## CHAPTER 29 Fuel Delivery Systems 845

Objectives 845 ■ Basic Fuel System Diagnosis 846 ■ Guidelines for Safely Working on Fuel Systems 847 ■ Fuel Tanks 848 ■ Filler Caps 851 ■ Fuel Lines and Fittings 852 ■ Fuel Filters 855 ■ Fuel Pumps 857 ■ Key Terms 870 ■ Summary 870 ■ Review Questions 871 ■ ASE-Style Review Questions 872

## CHAPTER 30 Electronic Fuel Injection 873

Objectives 873 ■ Basic EFI 874 ■ Throttle Body Injection (TBI) 879 ■ Port Fuel Injection (PFI) 880 ■ Central Port Injection (CPI) 884 ■ Gasoline Direct-Injection Systems 886 ■ Key Terms 890 ■ Summary 890 ■ Review Questions 891 ■ ASE-Style Review Questions 892

## CHAPTER 31 Fuel Injection System Diagnosis and Service 893

Objectives 893 ■ Preliminary Checks 894 ■ Basic EFI System Checks 894 ■ Injector Service 906 ■ Fuel Rail, Injector, and Regulator Service 907 ■ Electronic Throttle Controls 911 ■ Idle Speed Checks 914 ■ Key Terms 917 ■ Summary 917 ■ Review Questions 917 ■ ASE-Style Review Questions 918

## CHAPTER 32 Intake and Exhaust Systems 920

Objectives 920 ■ Vacuum Systems 920 ■ Air Induction System 922 ■ Induction Hoses 923 ■ Intake Manifolds 923 ■ Forced Induction Systems 927 ■ Turbochargers 929 ■ Superchargers 934

■ Exhaust System Components 937 ■ Catalytic Converters 939 ■ Exhaust System Service 942 ■ Key Terms 945 ■ Summary 945 ■ Review Questions 946 ■ ASE-Style Review Questions 946

## CHAPTER 33 Emission Control Systems 948

Objectives 948 ■ Pollutants 948 ■ Emission Control Devices 952 ■ Evaporative Emission Control Systems 954 ■ Precombustion Systems 958 ■ Postcombustion Systems 965 ■ Diesel Emission Controls 968 ■ Key Terms 972 ■ Summary 972 ■ Review Questions 973 ■ ASE-Style Review Questions 973

## CHAPTER 34 Emission Control Diagnosis and Service 975

Objectives 975 ■ OBD II Test 975 ■ I/M 240 Test 976 ■ Testing Emissions 978 ■ Basic Inspection 982 ■ Evaporative Emission Control System Diagnosis and Service 983 ■ PCV System Diagnosis and Service 988 ■ EGR System Diagnosis and Service 991 ■ Catalytic Converter Diagnosis 996 ■ Air System Diagnosis and Service 998 ■ Key Terms 1001 ■ Summary 1001 ■ Review Questions 1001 ■ ASE-Style Review Questions 1002

## CHAPTER 35 Hybrid Vehicles 1004

Objectives 1004 ■ Hybrid Vehicles 1004 ■ Hybrid Technology 1006 ■ Accessories 1012 ■ HVAC 1012 ■ GM's Series Hybrids 1013 ■ GM's Parallel Hybrids 1015 ■ Honda's IMA System 1017 ■ IMA 1018 ■ Toyota's Power-Split Hybrids 1020 ■ Ford Hybrids 1026 ■ 4WD 1029 ■ Porsche and Volkswagen Hybrids 1029 ■ Hyundai and Kia Hybrids 1030 ■ Nissan/Infiniti Hybrids 1030 ■ BMW Hybrids 1031 ■ Mercedes-Benz Hybrids 1032 ■ Maintenance and Service 1033 ■ Key Terms 1039 ■ Summary 1039 ■ Review Questions 1041 ■ ASE-Style Review Questions 1041

## CHAPTER 36 Electric Vehicles 1043

Objectives 1043 ■ A Look at History 1043 ■ Zero-Emissions Vehicles 1044 ■ Major Parts 1045 ■ Battery Charging 1048 ■ Accessories 1052 ■ Driving a BEV 1053 ■ Ford Focus 1054 ■ Nissan Leaf 1055 ■ Mitsubishi i-MiEV 1057 ■ Tesla 1057 ■ Honda Fit EV 1059 ■ Other Possibilities 1059 ■ Basic Diagnosis 1061 ■ Fuel Cell Vehicles 1062 ■ Fuel Cells 1065 ■ Prototype FCEVs 1069 ■ Key Terms 1072 ■ Summary 1072 ■ Review Questions 1073 ■ ASE-Style Review Questions 1074

# SECTION 5 MANUAL TRANSMISSIONS AND TRANSAXLES 1075



## CHAPTER 37 Clutches 1075

Objectives 1075 ■ Operation 1075 ■ Clutch Service Safety Precautions 1084 ■ Clutch Maintenance 1084 ■ Clutch Problem Diagnosis 1085 ■ Clutch Service 1088 ■ Linkage Service 1091 ■ Key Terms 1093 ■ Summary 1093 ■ Review Questions 1094 ■ ASE-Style Review Questions 1095

## CHAPTER 38 Manual Transmissions and Transaxles 1097

Objectives 1097 ■ Transmission versus Transaxle 1097 ■ Gears 1099 ■ Basic Gear Theory 1100 ■ Transmission/Transaxle Design 1102 ■ Synchronizers 1104 ■ Gearshift Mechanisms 1106 ■ Transmission Power Flow 1108 ■ Transaxle Power Flows 1111 ■ Final Drive Gears and Overall Ratios 1113 ■ Dual Clutch Transmissions 1113 ■ Electrical Systems 1118 ■ Key Terms 1119 ■ Summary 1119 ■ Review Questions 1120 ■ ASE-Style Review Questions 1121

## CHAPTER 39 Manual Transmission/Transaxle Service 1122

Objectives 1122 ■ Lubricant Check 1123 ■ In-Vehicle Service 1125 ■ Diagnosing Problems 1126 ■ Transmission/Transaxle Removal 1130 ■ Cleaning and Inspection 1131 ■ Disassembly and Reassembly of the Differential Case 1135 ■ Reassembly/Reinstallation of Transmission/Transaxle 1136 ■ Key Term 1137 ■ Summary 1137 ■ Review Questions 1138 ■ ASE-Style Review Questions 1138

## CHAPTER 40 Drive Axles and Differentials 1140

Objectives 1140 ■ Basic Diagnosis and Service 1140 ■ Front-Wheel Drive (FWD) Axles 1140 ■ Types of CV Joints 1141 ■ Front-Wheel Drive Applications 1143 ■ CV Joint Service 1145 ■ Rear-Wheel Drive Shafts 1150 ■ Operation of U-Joints 1152 ■ Types of U-Joints 1153 ■ Diagnosis of Drivetrain Problems 1154 ■ Final Drives and Drive Axles 1163 ■ Limited-Slip Differentials 1167 ■ Axle Shafts 1169 ■ Servicing the Final Drive Assembly 1171 ■ Key Terms 1176 ■ Summary 1176 ■ Review Questions 1176 ■ ASE-Style Review Questions 1177

## SECTION 6 AUTOMATIC TRANSMISSIONS AND TRANSAXLES 1179



### CHAPTER 41 Automatic Transmissions and Transaxles 1179

Objectives 1179 ■ Torque Converter 1180 ■ Lockup Torque

Converter 1184 ■ Planetary Gears 1186 ■ Compound Planetary Gearsets 1188 ■ Honda's Nonplanetary-Based Transmission 1193 ■ Continuously Variable Transmissions (CVT) 1193 ■ Planetary Gear Controls 1197 ■ Transmission Clutches 1199 ■ Bearings, Bushings, and Thrust Washers 1203 ■ Snaprings 1206 ■ Gaskets and Seals 1206 ■ Final Drives and Differentials 1209 ■ Hydraulic System 1210 ■ Application of Hydraulics in Transmissions 1210 ■ Pressure Boosts 1214 ■ Shift Quality 1215 ■ Gear Changes 1216 ■ Key Terms 1220 ■ Summary 1220 ■ Review Questions 1221 ■ ASE-Style Review Questions 1221

### CHAPTER 42 Electronic Automatic Transmissions 1223

Objectives 1223 ■ Transmission Control Module 1224 ■ Hybrid Transmissions 1233 ■ Basic EAT Testing 1235 ■ Converter Clutch Control Diagnostics 1240 ■ Detailed Testing of Inputs 1242 ■ Detailed Testing of Actuators 1244

■ Key Terms 1246 ■ Summary 1246 ■ Review Questions 1247 ■ ASE-Style Review Questions 1247

### CHAPTER 43 Automatic Transmission and Transaxle Service 1249

Objectives 1249 ■ Identification 1249 ■ Basic Service 1250 ■ Basic Diagnostics 1255 ■ Visual Inspection 1256 ■ Road Testing the Vehicle 1258 ■ Checking the Torque Converter 1261 ■ Diagnosing Hydraulic and Vacuum Control Systems 1263 ■ Common Problems 1266 ■ Linkages 1268 ■ Replacing, Rebuilding, and Installing a Transmission 1269 ■ Key Term 1274 ■ Summary 1274 ■ Review Questions 1275 ■ ASE-Style Review Questions 1275

### CHAPTER 44 Four- and All-Wheel Drive 1277

Objectives 1277 ■ Types of Four-Wheel Drives 1278 ■ 4WD Drivelines 1284 ■ Interaxle (Center) Differentials 1288 ■ Torque Vectoring 1292 ■ Diagnosing 4WD and AWD Systems 1295 ■ Servicing 4WD Vehicles 1298 ■ Key Terms 1304 ■ Summary 1304 ■ Review Questions 1304 ■ ASE-Style Review Questions 1305

## SECTION 7 SUSPENSION AND STEERING SYSTEMS 1307



### CHAPTER 45 Tires and Wheels 1307

Objectives 1307 ■ Wheels 1307 ■ Tires 1309 ■ Tire Ratings and Designations 1314 ■ Tire/Wheel Runout 1321 ■ Tire Replacement 1321 ■ Tire/Wheel

Assembly Service 1323 ■ Tire Repair 1324 ■ Installation of Tire/Wheel Assembly on the Vehicle 1327 ■ Wheel Bearings 1329 ■ Key Terms 1333 ■ Summary 1333 ■ Review Questions 1333 ■ ASE-Style Review Questions 1334

### CHAPTER 46 Suspension Systems 1336

Objectives 1336 ■ Frames 1336 ■ Suspension System Components 1337 ■ MacPherson Strut Suspension Components 1344 ■ Independent Front Suspension 1347 ■ Basic Front-Suspension Diagnosis 1351 ■ Front-Suspension Component Servicing 1354 ■ Rear-Suspension Systems 1360 ■ Semi-Independent Suspension 1363 ■ Multilink Rear Suspension 1364 ■ Electronically Controlled Suspensions 1366

■ Servicing Electronic Suspension Components 1370 ■ Active Suspensions 1372 ■ Key Terms 1374 ■ Summary 1374 ■ Review Questions 1375 ■ ASE-Style Review Questions 1375

### CHAPTER 47 Steering Systems 1377

Objectives 1377 ■ Manual-Steering Systems 1377 ■ Power-Steering Systems 1385 ■ Electronically Controlled Power-Steering Systems 1391 ■ Steering System Diagnosis 1395 ■ Diagnosis 1396 ■ Specific Checks 1399 ■ Steering System Servicing 1405 ■ Power-Steering System Servicing 1410 ■ Four-Wheel Steering Systems 1413 ■ Key Terms 1419 ■ Summary 1419 ■ Review Questions 1419 ■ ASE-Style Review Questions 1420

### CHAPTER 48 Restraint Systems: Theory, Diagnosis, and Service 1422

Objectives 1422 ■ Seat Belts 1423 ■ Seat Belt Service 1424 ■ Air Bags 1426 ■ Electrical System Components 1430 ■ Diagnosis 1434 ■ Servicing the Air Bag System 1436 ■ Other Protection Systems 1437

■ Key Terms 1440 ■ Summary 1440 ■ Review Questions 1440 ■ ASE-Style Review Questions 1441

## CHAPTER 49 Wheel Alignment 1443

Objectives 1443 ■ Wheel Alignment 1443 ■ Alignment Geometry 1444 ■ Prealignment Inspection 1449

■ Wheel Alignment Equipment 1451 ■ Alignment Machines 1453 ■ Performing an Alignment 1454 ■ Four-Wheel Drive Vehicle Alignment 1463 ■ Key Terms 1464 ■ Summary 1464 ■ Review Questions 1464 ■ ASE-Style Review Questions 1465

## SECTION 8 BRAKES

1467



## CHAPTER 50 Brake Systems 1467

Objectives 1467 ■ Friction 1467 ■ Principles of Hydraulic Brake Systems 1470 ■ Hydraulic Brake System Components 1473 ■ Master Cylinders 1474

■ Master Cylinder Operation 1477 ■ Hydraulic Tubes and Hoses 1480 ■ Hydraulic System Safety Switches and Valves 1481 ■ Drum and Disc Brake Assemblies 1486 ■ Hydraulic System Service 1488 ■ Power Brakes 1495 ■ Pushrod Adjustment 1498 ■ Hydraulic Brake Boosters 1498 ■ Electric Parking Brakes 1500 ■ Key Terms 1501 ■ Summary 1502 ■ Review Questions 1502 ■ ASE-Style Review Questions 1503

## CHAPTER 51 Drum Brakes 1504

Objectives 1504 ■ Drum Brake Operation 1504 ■ Drum Brake Components 1504 ■ Drum Brake Designs 1509 ■ Road Testing Brakes 1513 ■ Drum Brake Inspection 1515 ■ Brake Shoes and Linings 1522 ■ Wheel Cylinder Inspection and Servicing 1524 ■ Drum Parking Brakes 1525 ■ Key Terms 1527

■ Summary 1527 ■ Review Questions 1528 ■ ASE-Style Review Questions 1528

## CHAPTER 52 Disc Brakes 1530

Objectives 1530 ■ Disc Brake Components and Their Functions 1531 ■ Rear-Wheel Disc Brakes 1537 ■ Disc Brake Diagnosis 1538 ■ Service Guidelines 1540 ■ General Caliper Inspection and Servicing 1541 ■ Rear Disc Brake Calipers 1548 ■ Rotor Inspection 1549 ■ Rotor Service 1551 ■ Key Terms 1554 ■ Summary 1554 ■ Review Questions 1554 ■ ASE-Style Review Questions 1555

## CHAPTER 53 Antilock Brake, Traction Control, and Stability Control Systems 1557

Objectives 1557 ■ Antilock Brakes 1557 ■ Types of Antilock Brake Systems 1564 ■ ABS Operation 1565 ■ Automatic Traction Control 1571 ■ Automatic Stability Control 1572 ■ Antilock Brake System Service 1575 ■ Diagnosis and Testing 1576 ■ Testing Traction and Stability Control Systems 1582 ■ New Trends 1582 ■ Key Terms 1584 ■ Summary 1584 ■ Review Questions 1584 ■ ASE-Style Review Questions 1585

## SECTION 9 PASSENGER COMFORT

1587



## CHAPTER 54 Heating and Air Conditioning 1587

Objectives 1587 ■ Ventilation System 1587 ■ Automotive Heating Systems 1588 ■ Heating System Service 1592 ■ Theory of

Automotive Air Conditioning 1595 ■ Refrigerants 1596 ■ Basic Operation of an Air-Conditioning System 1598 ■ Compressors 1600 ■ Condenser 1606 ■ Receiver/Dryer 1607 ■ Thermostatic Expansion Valve/Orifice Tube 1608 ■ Evaporator 1609 ■ Refrigerant Lines 1610 ■ Air-Conditioning Systems and Controls 1611 ■ Temperature Control Systems 1613 ■ Key Terms 1617 ■ Summary 1617 ■ Review Questions 1618 ■ ASE-Style Review Questions 1619

## CHAPTER 55 Air-Conditioning Diagnosis and Service 1621

Objectives 1621 ■ Service Precautions 1621 ■ Refrigerant Safety Precautions 1622 ■ Guidelines for Converting (Retrofitting) R-12 Systems to R-134a 1623 ■ Initial System Checks 1624 ■ Diagnosis 1627 ■ Performance Testing 1628 ■ Leak Testing 1631 ■ Emptying the System 1634 ■ General Service 1635 ■ Recharging the System 1642 ■ Climate Control Systems 1646 ■ Summary 1648 ■ Review Questions 1649 ■ ASE-Style Review Questions 1650

Appendix A: Decimal and Metric Equivalents 1652

Appendix B: General Torque Specifications . . 1653

Glossary . . . . . 1654

Index . . . . . 1687